FIG. 1A

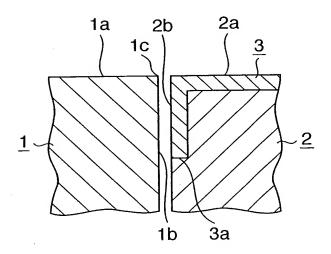


FIG. 1B

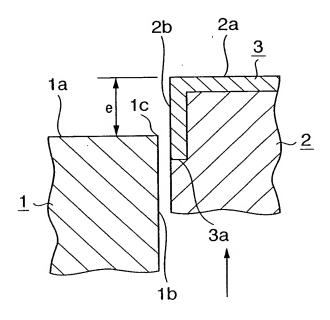


FIG. 2A

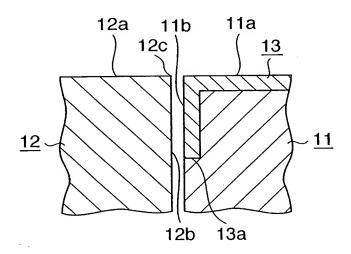


FIG. 2B

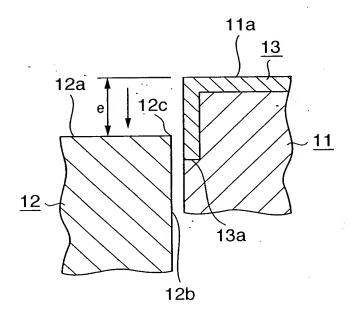


FIG. 3A

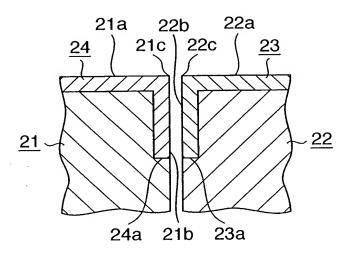


FIG. 3B

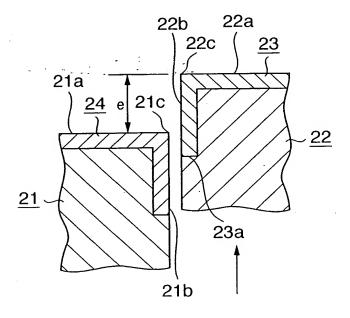
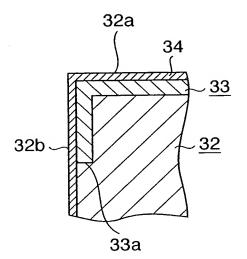


FIG. 4



F1G. 5

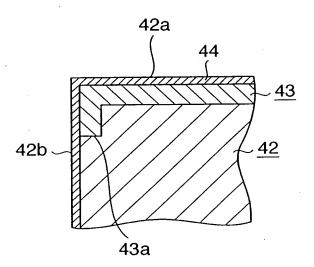


FIG. 6

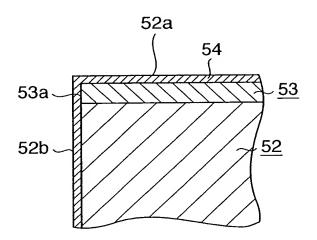


FIG. 7

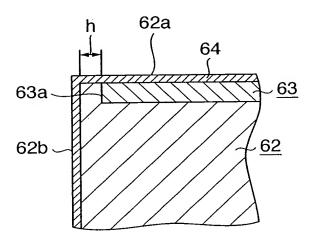


FIG. 8

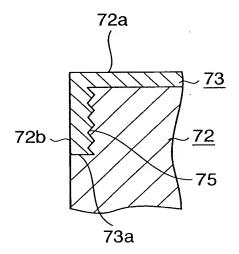


FIG. 9

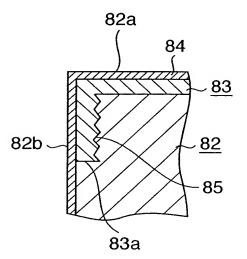


FIG. 10

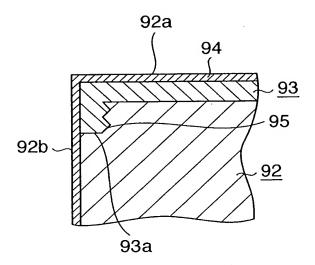


FIG. 11

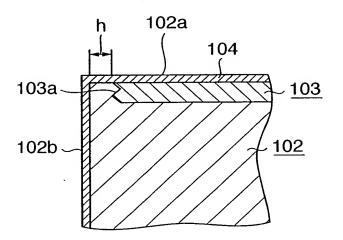


FIG. 12

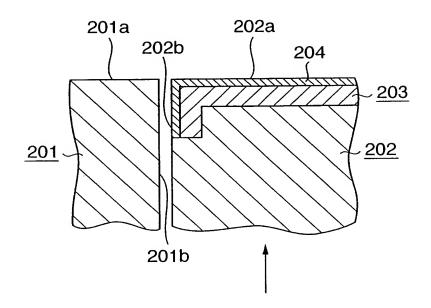
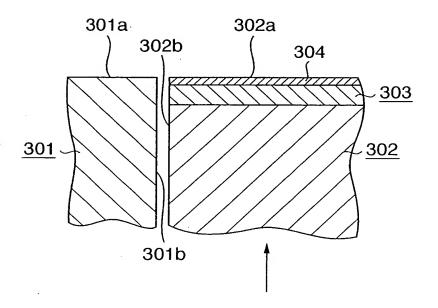


FIG. 13



14/16 **FIG. 14**

1 1 4. 14						
	ARRANGEMENT OF SLIDING MEMBER	ARRANGEMENT OF ADJACENT MEMBER	NUMBER OF TIMES OF INJECTION MOLDING BEFORE PEELING OCCURRED			
EXAMPLE 1	FIG. 1	FIG. 1	10,000 OR MORE			
EXAMPLE 2	"	FIG. 5	<i>''</i>			
EXAMPLE 3	//	FIG. 6	"			
EXAMPLE 4	<i>11</i>	FIG. 7	<i>"</i>			
EXAMPLE 5	<i>''</i>	FIG. 10	"			
EXAMPLE 6	FIG. 4	FIG. 1	//			
EXAMPLE 7	<i>11</i>	FIG. 5	"			
EXAMPLE 8	11	FIG. 6	. "			
EXAMPLE 9	"	FIG. 7	"			
EXAMPLE 10	"	FIG. 10	<i>''</i>			
EXAMPLE 11	FIG. 8	FIG. 1	//			
EXAMPLE 12	11	FIG. 5	"			
EXAMPLE 13	"	FIG. 6	"			
EXAMPLE 14	//	FIG. 7	"			
EXAMPLE 15	<i>11</i>	FIG. 10	<i>11</i>			
EXAMPLE 16	FIG. 9	FIG. 1	//			
EXAMPLE 17	//	FIG. 5	n			
EXAMPLE 18	<i>''</i>	FIG. 6	. //			
EXAMPLE 19	<i>'</i> //	FIG. 7	"			
EXAMPLE 20	<i>11</i>	FIG. 10	//			

FIG. 15

	ARRANGEMENT OF SLIDING MEMBER	ARRANGEMENT OF ADJACENT MEMBER	NUMBER OF TIMES OF INJECTION MOLDING BEFORE PEELING OCCURRED	
EXAMPLE 21	FIG. 5	FIG. 1	10,000 OR MORE	
EXAMPLE 22	<i>11</i>	FIG. 5	//	
EXAMPLE 23	<i>''</i>	FIG. 6	"	
EXAMPLE 24	// ·	FIG. 7	"	
EXAMPLE 25	//	FIG. 10	//	
EXAMPLE 26	FIG. 6	FIG. 1	"	
EXAMPLE 27	"	FIG. 5	"	
EXAMPLE 28	//	FIG. 6	11	
EXAMPLE 29	//	FIG. 7	11	
EXAMPLE 30	"	, FIG. 10	11	
EXAMPLE 31	FIG. 10	FIG. 1	"	
EXAMPLE 32	. //	FIG. 5	"	
EXAMPLE 33	' //	FIG. 6	" "	
EXAMPLE 34	"	FIG. 7	"	
EXAMPLE 35	//	FIG. 10	11	
COMPARATIVE EXAMPLE 1	FIG. 12	FIG. 12	13	
COMPARATIVE EXAMPLE 2	FIG. 13	FIG. 13	122	

FIG. 16

	PROTECTIVE COAT MATERIAL	COAT FORMATION METHOD	COAT THICKNESS	NUMBER OF TIMES OF INJECTION MOLDING BEFORE PEELING OCCURRED
EXAMPLE 36	Ni-P	ELECTROLESS PLATING	*	*
EXAMPLE 37	TiC	PHYSICAL VAPOR DEPOSITION	1µm	10,000 OR MORE
EXAMPLE 38	TiN	PHYSICAL VAPOR DEPOSITION	"	//
EXAMPLE 39	TiCN	CHEMICAL VAPOR DEPOSITION	"	<i>11</i>
EXAMPLE 40	CrN	PHYSICAL VAPOR DEPOSITION	IJ	//
EXAMPLE 41	ZrN	PHYSICAL VAPOR DEPOSITION	"	//
EXAMPLE 42	SiC	CHEMICAL VAPOR DEPOSITION	11	"
EXAMPLE 43	DIAMOND	CHEMICAL VAPOR DEPOSITION	11	//
EXAMPLE 44	Al ₂ N ₃	CHEMICAL VAPOR DEPOSITION	11	//

^{**} UNEVALUATED BECAUSE COAT THICKNESSES OF PORTION COATED WITH HEAT INSULATING COAT AND UNCOATED PORTION WERE NOT EVEN